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Product**Art.-No. 690 401 (FillClean)****Art. No. 690 421 (Fill-In)**

SprayMax Industry

1K FillClean Low Solvent 1

TECHNOLOGY**SprayMax[®]**

- Wide jet spray (spray pattern is the same as a painting gun)
- High yield
- Constant spray pressure until the can is completely empty
- Professional results

**FILLCLEAN / FILL IN
System**

Spray can pre-filled with propellant
and solvent for subsequent filling with 100 ml sol-
vent-based paint (universal)

PRODUCT

- Easy, time-saving process
- In combination with the FillClean filling device,
no cleaning necessary.

APPLICATION SCOPE**Recommended for:**

Repairs in industrial and trade environments, part
painting and spot repairs

Suitable surfaces:

- Universal can, therefore use according to the
filled fluid paint

FILLING the FILL-IN CAN

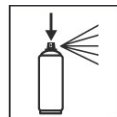
Filling: Remove the spray head and fill the can with undiluted paint using the designated cleaning-free FillClean or Fill-In device. Observe the operating information for the filling device. Replace the spray head by twisting slightly immediately after filling.



Caution: Do not allow the spray can to stand for longer periods without the spray head as otherwise it may be difficult to attach the spray head.

Filling quantity: 100 ml undiluted paint

Note:



Spray the filled spray can briefly (1-2 seconds) to remove any undiluted paint in the riser.

Suitable for: Conventional solvent-based industrial, car repair and building paints, artificial resin, plastic, nitro and acrylic-based paints, **always check the suitability of the paint system first.**

PROCESSING

Protection measures:



Personal protection equipment must be worn.
Respiratory mask type: A2/P2



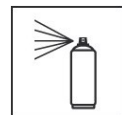
protective gloves e.g. latex or nitrile
(See the safety data sheet for more information)

Pretreatment:



Universal can, therefore use according to the filled fluid paint

Preparation:

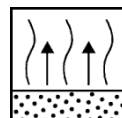


Shake can thoroughly for 2 minutes after filling. Test spray.

General information: The use of the can filled with paint depends heavily on the filled paint material.

Please observe the technical information of the paint manufacturer.

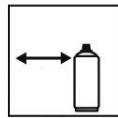
Spray coats:



Depending on the colour and cover, apply 2-4 spray coats (40 – 70 µm dry film thickness), allowing approx. 5 minu-

tes flash-off time between each coat.

Spray distance



10 – 20 cm

Drying (20 °C):

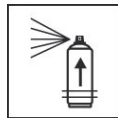


Universal can, therefore use according to the filled fluid paint

Further processing:

Universal can, therefore use according to the filled fluid paint.

Processing time:



Use the material within 12 months after filling.

Disposal:

The completely emptied spray cans must be disposed of in the recycling system.

KEY DATA

VOC value:

< 840 g/l in relation to the can without paint incl. propellant

Identification:

see safety data sheet

Yield:

Depending on the colour, coverage and paint type
approx. 0.5 – 1 m²/spray can

Usage period:



36 months



The usage data refers to unused cans without paint stored correctly at a temperature of 15-25°C and a relative humidity of below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

Comments:

For professional use only

SprayMax® is a registered trade mark of the Peter Kwasny Group.

The information contained in this paper corresponds to our present knowledge and is a guide to our products and their uses. It is not to be understood as a guarantee for certain properties of our products or of their specific applications. The warnings printed on our labels must be respected. Any industrial property rights should be observed.