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1K FillClean System for
Waterborne Basecoats

Prod. no. 682 075 (series A)
Prod. no. 682 076 (series B)
Prod. no. 682 077 (series C)
Prod. no. 682 078 (series D)

TECHNOLOGY



SprayMax[®]

- Spray pattern like a spray gun
- High productivity
- Easy application
- Constant atomization pressure during the total application process
- Finest aerosol dispersion
- Professional paint result

FILLCLEAN SYSTEM

Aerosol pre-filled with solvents and propellant to be filled additionally with waterborne basecoats.

PRODUCT

- Easy and time-saving application
- High coverage
- Very good atomization
- Easy to blend in
- No cleaning effort necessary when used in combination with a FillClean machine

Basis of raw material:

Special solvents, propellant

FIELD OF APPLICATION

Recommended for:

Parts refinishing and spot repair

Substrate:

- Primed surfaces
- Well preserved original and old paint work

Pre-Treatment:



Sand substrate and clean it with an appropriate silicone remover

FILLING THE FILLCLEAN AEROSOL

Filling: Remove spray nozzle and fill aerosol can with paint using the FillClean filling equipment. Notice the instruction manual of the filling equipment. Replace spray nozzle immediately after filling.

Filling quantity: 100 ml waterborne basecoat. Do not dilute the waterborne basecoat.



In case of Glasurit series 90 and RM Onyx HD the prescribed special reducer has to be added before filling.

Suitable for:

- | | |
|---------------------------------|---|
| Series A
(prod. no. 682 075) | <ul style="list-style-type: none"> • Spies Hecker
Permahyd Basecoat • Standox
Standohyd Basecoat |
| Series B
(prod. no. 682 076) | <ul style="list-style-type: none"> • Lesonal Basecoat WB |
| Series C
(prod. no. 682 077) | <ul style="list-style-type: none"> • Glasurit series 90 • RM Onyx HD • DuPont Cromax • De Beer series 900 |
| Series D
(prod. no. 682 078) | <ul style="list-style-type: none"> • PPG Envirobase • Max Meyer Aquamax • Nexa Aquabase |

PROCESSING

Protections:



Personal protection is required
Respirator mask type A2/P2



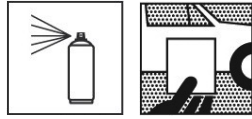
Protective gloves, e.g. from latex or nitrile

Preliminary:



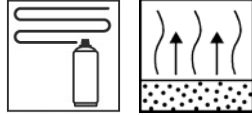
Shake the aerosol for 2 min before spraying.

General hint:



The application properties of the aerosol strongly depend on the nature of the paint material being filled. Therefore the following information is just approximate. Spray to test and check colour.

Spray passes



2 x = approx. 20 µm

Intermediate flash-off: approx. 5 min until the basecoat layer becomes matt.

Continue:



After approx. 15 min the basecoat can be overcoated with commercial 1K and 2K clear coats. Check the compatibility of the clear.

Disposal:

The emptied aerosols are suitable for household collection.

Pot life:

Use the aerosol within 5 days after the paint has been filled.

Shelf life:

24 months (can without paint)

The description of the shelf life refers to an unused can being stored appropriately at a temperature of 15 to 25 °C and a relative humidity beneath 60%. Keep the can dry. It should be stored and transported uprightly being protected from chemical and mechanical impacts. The safety instructions on the label and all legal regulations concerning the storage location have to be observed.

Remarks

For professional use only

SprayMax® is a registered trade mark of the Peter Kwasny Group.

The information contained in this paper corresponds to our present knowledge and is a guide to our products and their uses. It is not to be understood as a guarantee for certain properties of our products or of their specific applications. The warnings printed on our labels must be respected. Any industrial property rights should be observed.