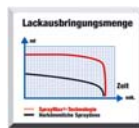


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1K Fill-in System for
Waterborne Basecoats

Prod. no. 680 075 (series A)
Prod. no. 680 076 (series B)
Prod. no. 680 077 (series C)
Prod. no. 680 078 (series D)

TECHNOLOGY



SprayMax[®]

- Spray pattern like a spray gun
- High productivity
- Easy application
- Constant atomization pressure during the total application process
- Finest aerosol dispersion
- Professional paint result

FILL-IN SYSTEM

Aerosol pre-filled with solvents and propellant to be filled additionally with waterborne basecoats.

PRODUCT

- Easy and time-saving application
- High coverage
- Very good atomization
- Easy to blend in

Basis of raw material:

Special solvents, propellant

FIELD OF APPLICATION

Recommended for:

Parts refinishing and spot repair

Substrate:

- Primed surfaces
- Well preserved original and old paint work

Pre-Treatment:







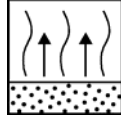
Sand substrate and clean it with SprayMax[®]
SILICONE REMOVER

FILLING THE FILL-IN AEROSOL

- Filling:** Remove spray nozzle and fill aerosol can with paint using a suitable filling equipment. Notice the instruction manual of the filling equipment
- Filling quantity:** 100 ml waterborne basecoat. Do not dilute the waterborne basecoat. Exception: In case of Glasurit series 90 and RM Onyx HD the prescribed special reducer has to be added before filling.
- Suitable for:**
- Series A (prod. no. 680 075)
 - Spies Hecker Permahyd Basecoat
 - Stadox Standohyd Basecoat
 - Series B (prod. no. 680 076)
 - Lesonal Basecoat WB
 - Series C (prod. no. 680 077)
 - Glasurit series 90
 - RM Onyx HD
 - DuPont Cromax
 - De Beer series 900
 - Series D (prod. no. 680 078)
 - PPG Envirobase
 - Max Meyer Aquamax
 - Nexa Aquabase

PROCESSING

- Protections:**
- 
 Personal protection is required
Respirator mask type A2/P2
 - 
 Protective gloves, e.g. from latex or nitrile
- Preliminary:**
- 
 Shake the aerosol for 2 min before spraying.

General hint:	The application properties of the aerosol strongly depend on the nature of the paint material being filled. Therefore the following information is just approximate.	
Spray passes		 2 x = approx. 20 µm Intermediate flash-off: approx. 5 min until the basecoat layer becomes matt.
Continue:	After approx. 15 min the basecoat can be overcoated with commercial 1K and 2K clear coats.	
Disposal:	The emptied aerosols are suitable for household collection.	
Pot life:	Use the aerosol within 5 days after the paint has been filled.	
Shelf life:	12 months / 20 °C	
Remarks	For professional use only	

SprayMax[®] is a registered trade mark of the Peter Kwasny Group.

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