

TECHNICAL DATA SHEET

EU-GB

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1K Clearcoat

Prod. no. 680 051

TECHNOLOGY





Aerosol formulation made for this specific product for easy application constant atomization pressure finest aerosol dispersion, professional paint result

PRODUCT

high gloss plainest processing all-purpose clearcoat acrylic resins

fast drying

Basis of raw material:

VOC value:

629 g/l 252 g/aerosol

FIELD OF APPLICATION

Recommended for: Quick coating and long-term sealing of repair paint jobs and new paint jobs.

Solvent-based or waterborne basecoats

Substrate:

Pre-Treatment:



Surface should be free from dust and grease. Before application shake aerosol vigorously for 2 min, spray to test.

PROCESSING:

Protections:



personal protection is required respirator mask type A2/P2



Protective gloves, e.g. from latex or nitrile



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Spray passes



 $2-3 = 30 - 40 \ \mu m$ flash-off time: $5 - 10 \ min$

Drying:



dust-free:10 min at 20 °C (70 °F)touch-free:20 min at 20 °C (70 °F)ready for polishing:12 h at 20°C (70 °F)

IR drying possible 7 min (short-wave drying)

commercial polishes

Continue:

Finish:



When work is finished, reverse aerosol and spray valve empty.

Can be polished after 12 h at 20 °C (70 °F) with all

Disposal:

The emptied aerosols are suitable for household collection.

CHARACTERISTICS

Solid content:	20 % per weight
Coverage:	Approx. 0.5 - 0.75 m^2 / aerosol at approx. 30 – 40 μm dried film thickness
Degree of gloss:	90 units (60° measuring geometry)
Shelf life:	12 months / 20 °C (70 °F)
Remarks:	For professional use only

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