

Technical Information Sheet



EU-GB

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1K FillClean with converter Art.-No.: 233 976

1K Fill-in with converter Art.-No.: 233 974

PRODUCT

Spray can prefilled with propellant, solvent and a special converter for subsequent filling with respectively 100 ml of a 2K HS top coat.

2K HS top coats of the following paint series can be processed using the 1K FillClean/Fill-in with a converter:

Akzo	Lesonal 2K HS top coat series 420
BASF	Glasurit 2K CV top coat series 58/68
DuPont	Spies Hecker Permasolid HS car paint 275
	Spies Hecker Permasolid HS Vario top coat 675
	Spies Hecker Permasolid HS top coat 670
	Standox VOC car paint
	Standox Standofleet 2K HS thick top coat
	Standox Standofleet 2K HS top coat

Raw material base: Acrylate resins

VOC value: Without paint: 751 g/l. The VOC value of the can filled with paint depends heavily on the VOC value of the respective top coat.

APPLICATION SCOPE

Recommended for: Painting parts and spot repairs

Sub-surface:

- Standard 1K and 2K primers and fillers
- Hardened old paint
- **Do not** apply to artificial resin paints because there is a risk that the paint will lift

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PROCESSING

General: The processing properties of the FillClean/Fill-in can filled with paint depend heavily of the paint material used; therefore, the following values are only approximate.

Pre-treatment:



The surfaces must be clean and free of grease. Hardened primers and old paint must be sanded first.

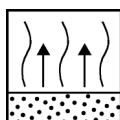


After filling the can with paint, shake thoroughly for 2 minutes from the time you hear the shake balls click. Always test spray the colour shade and level of shine.

Spray coats



Depending on colour shade and coverage
2 – 3 spray coats



Intermediate flash-off time: approx. 5 – 10 min
at 20 °C

Drying:



Dust dry: After 5- 8 min

Dry to touch: Overnight

Dry for polishing: After 24 h

This information applies at room temperature.



Brief IR: 5 min flash-off at room temp.,
15 min half-strength (flash off), then 10 min max.
strength (full bake).

Further processing:



After a 24 h drying period at room temperature or IR drying, it can be polished with standard polishing paste.

Disposal:

The completely empty spray cans can be disposed of in the recycling waste container.

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KEY DATA

Yield: Depending on colour shade and coverage approx.
0.5 – 0.8 m²/can

Level of shine: gloss

Storage stability: 12 months / 20 °C (without paint)



Do not heat can to above 50 °C

This information describes our products and the respective application possibilities, and corresponds to our current information status. It does not aim to promise certain properties or suitability for a specific purpose. The warning information on the product labels must be observed. Please also observe any protection rights.