

# Tjockfilmslack EP (Thick film sealer EP)

## **Product Description:**

Hagmans Tjockfilmslack EP is a two- component, solvent-free, clear epoxy varnish.

## **Range of Applications:**

Hagmans Tjockfilmslack EP is primarily intended for varnishing coloured-sand floors. Also suitable as a top-coat on floors treated with flakes, carried out with Hagmans Golvfärg EP-V. This coat gives a sealed, chemically-resistant surface with high wear-strength.

### **Technical Data:**

Specific gravity: A: 1.10		
	B: 1,03	
Pot-life:	Max. 35 minutes Curing time at EP may be walked +15°C on after approx. 15 hours, and reaches maximum wear- strength and chemical-resistance after approx. 7 days. NOTE! Curing time is longer at low temperatures.	
Gloss value:	Lowest floor temperature +10°C.	
Fire hazard: Material	Approx. 90, high gloss No fi re hazard	
consumption:	Approx. 0.2 kg/coat on smooth surface. 1 kg covers approx. 5 m <sup>2</sup> . Approx. 0.4 kg/coat on coloured sand. 1 kg covers approx. 2.5 m <sup>2</sup> .	
Dry content by volume:	100%	
Shelf life:	2 years	

## **Preparation:**

The substrate must be dry and free from dirt, oil etc. When over-painting old, existing paint or varnish, the surface must be sanded matt before treatment. Any loose paint or varnish must be removed, and, if necessary, touch up the paint before varnishing takes place. Before varnishing on coloured sand, ensure that the surface has been sanded and carefully vacuum-cleaned.

#### **Directions for Use:**

Dilution if required:

Mixing proportions: Comp. A 2 parts by weight. Comp. B 1 parts by weight. Max. 3% with Cellulosaförtunning.

## **Application:**

With paintbrush or rubber comb in combination with felt roller. To enable the paint to be spread systematically on larger surfaces, we recommend that the material is spread roughly with a doublelipped foam-rubber comb. This type of rubber comb has been demonstrated to follow small irregularities in the substrate better than equivalent models in solid rubber. Quickly spreading the paint roughly on the substrate avoids heat build-up in the can, which may cause over-rapid curing and blister-formation. The paint is then finely spread with felt roller. Small amounts of up to approx. 1 kg can be mixed by hand with a rectangular mixing paddle. Larger amounts should be mixed electrically or using pneumatic mixing machines e.g. a low-speed drilling machine with suitable mixing blades. A splash guard is recommended. Clean paintbrushes and other equipment with Cellulosaförtunning, which is a thinner.

Packs: Article number: 38601 1 kg 38603 4 kg 38604 10 kg 38609 300 kg (barrel)



Colour: clear

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Hagmans Kemi AB			
Box 112			
51110 Fritsla			
13			
EN 13813			
38601-002			
Joint-free flooring for use indoors			
(System according to product sheet- Coloured sand floor)			
Reaction to fire	C <sub>fl</sub> -s1		
Release of corrosive substances	SR		
Water permeability	NPD		
Wear resistance	RWA 20		
Bond Strenght	В 2,0		
Impact resistance	≥ IR4		
Sound insulation	NPD		
Sound absorption	NPD		
Thermal resistance	NPD		
Chemical resistance	NPD		