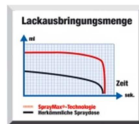


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**Designation**

Art. No. 684 026  
2K PE spray filler  
Light grey

**TECHNOLOGY****SprayMax<sup>®</sup>**

- Wide jet spray (spray pattern is the same as a painting gun)
- High paint yield
- Constant spray pressure (until the can is completely empty)
- Professional results

**PRODUCT**

The product is especially suited for filling uneven areas, severe sanding scores and roughly prepared repairs in one work step.

Even at high layer thicknesses of up to 200 - 700 µm

- Fast drying
- Easy sanding
- Very good stability

**APPLICATION SCOPE**

Recommended for:

Spot repairs and painting of parts

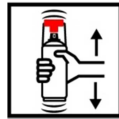
Surfaces:

- Bare steel sheets
- Primed non-ferrous metals (aluminium, galvanised parts)
- GFK and surfaces processed with polyester filler
- Solid old coats of paint

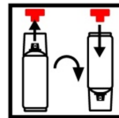


Do not use on old thermoplastic coats, 1K primers or acidic primers. Aluminium and galvanised surfaces must be primed first with a suitable EP primer (SprayMax 680 033 or 680 299) or insulated.

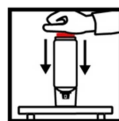
**TRIGGERING THE 2K CAN**



Shake can thoroughly for 2 minutes starting from when you hear the shake balls.



Remove the red pushbutton from the cap. Turn the can by 180° and fit the pushbutton onto the pin in the base of the can.



Turn the can upside down and place on a firm surface. Press the red pushbutton all the way in with the palm of your hand.



After triggering the can, shake thoroughly again for 2 minutes starting from when you hear the shake balls.

**PROCESSING**

Protective measures:



See safety data sheet

Pre-treatment:



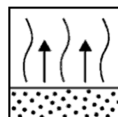
Sand surfaces and remove all grease careful using the silicon remover 680 090. Only apply to dust-free and dry surfaces.

Preparation:



Test spray after shaking the can.

Spray coats:

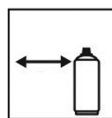


Apply 200 - 700 µm in 2 to 5 spray coats; observe a 5 min flash-off time between coats.

Spray jet:

Turning the outlet nozzle by 90° generates an optional horizontal or vertical spray pattern.

Spray distance:



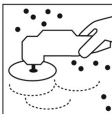
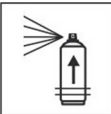
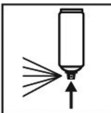


approx. 25 cm


Drying:



The drying times refer to a dry layer thickness of 250 µm and an ambient temperature of 20 °C..

		Dust dry: Drying level 1 acc. to DIN 53150	15 min
		Ready for sanding :	2-4 h depending on layer thickness
IR drying: short-wave		Final flash-off time:	5-10 min
		100% performance:	20-40 min      Depending on layer thickness
Further processing:	 	Initial sanding: Dry P 120 - P 180 Final sanding before applying the filler: Dry P 240 - P 280 Only dry sand polyester materials due to sensitivity to water.	
Over-coating:		Insulate with 1K / 2K filler before coating with other materials.	
Potlife:		Approx. 2 hours at 20 °C room temperature. The potlife depends on the ambient temperature. Higher temperatures will shorten, lower temperatures will lengthen the drying time.	
End of work:		After painting, turn the can upside down and spray until the valve is empty.	
Disposal:		The completely empty spray cans can be disposed of in the recycling waste container.	

## KEY DATA

Raw material base:	Base paint:    Unsaturated polyester resins
	Hardener:     Peroxide
Solids content:	Approx. 55 weight % in relation to thinned paint without propellant
VOC value:	< 840 g/l in relation to the can including propellant
Identification:	See safety data sheet
Yield: theoretical	0.25 m <sup>2</sup> /spray can at 200 µm layer thickness
Storage stability:	 24 months The usage data refers to unused cans without paint stored correctly at a temperature of 15-25°C and a



relative humidity of below 60%. Store and transport the can upright in a dry place protected against chemical or mechanical influences. Observe the safety provisions on the can and all statutory regulations applicable to the storage place.

Comments

For use by professionals only

SprayMax<sup>®</sup> is a registered trademark of the Peter Kwasny Group. This information describes our products and the respective application possibilities, and corresponds to our current information status. It does not aim to promise certain properties or suitability for a specific purpose. The warning information on the product labels must be observed. Please also observe any protection rights.