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2K Fill-in System for 2K  
HS Topcoats

Prod. No. 680 088 (Series H)

## TECHNOLOGY



## SprayMax<sup>®</sup>

- Spray pattern like a spray gun
- High productivity
- Easy application
- Constant atomization pressure during the total application process
- Finest aerosol dispersion
- Professional paint result

## FILLCLEAN SYSTEM

Aerosol pre-filled with solvents and propellant to be filled additionally with XXXXXX

## PRODUCT

- Easy and time-saving application
- No cleaning effort when used in combination with the FillClean filling machine
- Long potlife
- Highest chemical and weathering resistance of the cured film
- Long-lasting gloss
- Very good flow

## FIELD OF APPLICATION

Recommended for:

Spot Repair and parts refinishing

Suitable substrates:

- Primed surfaces, sanded and cleaned
- Well preserved original and old paint work, sanded and cleaned.

## FILLING THE FILLCLEAN AEROSOL

**Filling:** Remove spray nozzle and fill aerosol can with undiluted paint using suitable filling equipment. Notice the instruction manual of the filling equipment. Replace spray nozzle with a twisting motion immediately after you filled the can.

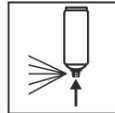


**Caution: Do not retain the can without spray nozzle for a longer period of time. Otherwise the spray nozzle possibly cannot be replaced anymore.**

**Filling quantity:** 100 ml undiluted paint without hardener

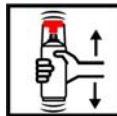
**Suitable for:** Mason CT Super Thane 2K S2000 Topcoat

**Hint:**

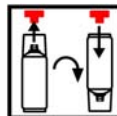


After filling reverse aerosol and spray briefly to remove undiluted paint from the ascending pipe.

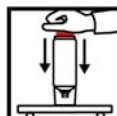
## ACTIVATE 2K AEROSOL



Before activating, shake aerosol for 2 min vigorously.



Take red button from cap. Turn aerosol by 180° and attach button to pin on aerosol bottom.



Place aerosol on firm ground – upside down. Press red button with the ball of your hand until stop is reached.



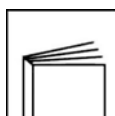
After activating, shake aerosol again vigorously for 2 min after the agitation balls are heard.

## PROCESSING

**Protections:**




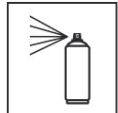

Personal protection is required: respirator mask type A2/P2, protective gloves, e.g. from latex or nitrile




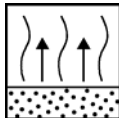
Regard the safety and application advice of the paint manufacturer.


**Note on safety:** This product contains isocyanate. Individuals with lung or breathing problems or prior reactions to isocyanates must not be exposed to vapor or spray mist. Before using read all safety information on the aerosol label and the material safety data sheet.

**Pre-Treatment:**  Sand surface and clean it with SprayMax® Silicone Remover.

**Preliminary:**   After shaking the aerosol, spray to test and check colour.

**General hint:** The processing of the aerosol strongly depends on the material which has been filled. Therefore the following information considers itself only as rough indications.

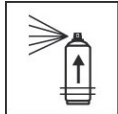
**Spray passes**   2 – 3 depending on the colour shade. Meet an intermediate flash-off time of 5 min between two spray-passes.

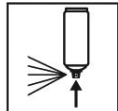
**Drying:**  The followings drying-times refer to a dry film thickness of 20 µm and an ambient temperature of 20 °C

Dust-free: 50 min  
Level 1 acc. to DIN 53150

Tack-free: overnight  
Level 3 acc. to DIN 53150

Can be polished 24 h  
after:

**Pot life:**  Approx. 24 h at 20 °C.  
The pot life depends on the ambient temperature. Higher temperatures give a shorter and lower temperatures give a longer pot life.


**Finish:**  When work is finished, reverse aerosol and spray valve empty

**Disposal:** The emptied aerosols can be recycled

## CHARACTERISTICS

**Basis of raw material:** Organic solvents. Activator: aliphatic polyisocyanates

**VOC value:** < 600 g/l rel. to the total aerosol formulation without paint, incl. propellant

Labelling:	See Material Safety Data Sheet
Coverage: theoretical	0.5 – 1 m <sup>2</sup> /aerosol depending on the colour shade and the hiding power
Degree of gloss:	Ca. 90 units at 20° angle
Shelf life:	 24 months (aerosol without paint) The description of the shelf life refers to an unused can being stored appropriately at a temperature of 15 to 25 °C and a relative humidity beneath 60%. Keep the can dry. It should stored and transported uprightly being protected from chemical and mechanical impacts. The safety instructions on the label and all legal regulations concerning the storage location have to be observed.
Remarks	For professional use only

SprayMax® is a registered trade mark of the Peter Kwasny Group.  
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