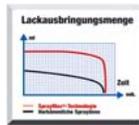


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**1K Wheel Spray**

Prod. No. 680 040 Wheel Silver  
Prod. No. 680 041 Wheel Black

**TECHNOLOGY:****SprayMax<sup>®</sup>**

Aerosol formulation made for this specific product  
for easy application  
constant atomization pressure  
finest aerosol distribution,  
professional paint result.

**PRODUCT**

easy, time-saving application  
rapid drying  
covers a large area  
excellent hiding power  
resistant to stone chip, salt etc.  
abrasion resistant  
resistant to car-wash equipment

Basis of raw material:

specific combinations of NC resins

VOC-value:

Prod. No. 680 040 silver: 648 g/l 259 g/aerosol  
Prod. No. 680 041 black: 687 g/l 275 g/aerosol

**FIELD OF APPLICATION**

Recommended for:

Coating of new or used car wheels

Substrate:

new or used car wheel from steel or aluminium;  
old paintwork, well cleaned or primed with:  
SprayMax<sup>®</sup> 2K PRIMER FILLER 680 030,  
SprayMax<sup>®</sup> 1K ADHESION PRIMER,  
SprayMax<sup>®</sup> 1K FILLER PRIMER,  
SprayMax<sup>®</sup> 1K ACRYLIC FILLER

Pre-treatment:



Sand surface and clean it well with SprayMax<sup>®</sup>  
Silicone Remover or degreasing agent. Surface  
must be free from grease, dust, moisture.  
Shake aerosol vigorously for 2 min;  
spray to test

## PROCESSING

Protections:



Personal protection is required  
Respirator mask  
Type: A2/P2



Protective gloves,  
e.g. from latex or nitrile

Spray passes:



2 – 3 = 30 – 40 µm  
Flash-off time between coats:  
1 – 5 min.

Drying:

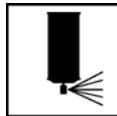


Dust dry: 5 min/20 °C (70 °F)  
ready for assembly 30 min/20 °C (70 °F)  
Air drying 3 h/20 °C (70 °F)



IR drying possible

Finish:



When work is finished, reverse aerosol and spray  
valve empty.

Disposal:

The emptied aerosols are suitable for household  
collection..

## CHARACTERISTICS

Solid content:

Prod. No. 680 040 silver: 18% per weight  
Prod. No. 680 041 black: 22% per weight

Coverage:

approx. 0.5 m<sup>2</sup> / aerosol at approx. 30 – 40 µm  
dry film thickness

Degree of gloss:

Prod. No. 680 040 silver: satin glossy  
Prod. No. 680 041 black: glossy

Shelf life:

12 months / 20 °C

Remarks:

For professional use only.

SprayMax<sup>®</sup> is a registered trade mark of the Peter Kwasny Group.

The information contained in this paper corresponds to our present knowledge and is a guide to our products and their uses. It is not to be understood as a guarantee for certain properties of our products or of their specific applications. The warnings printed on our labels must be respected. Any industrial property rights should be observed